

CUSTOM CRAFTED

Sublimation printing uses heat to essentially bring ink and fabric together as one. First, a design is printed onto special paper. The inks that are used turn into gas when brought under heat, then combine with the fabric and permanently print onto the fabric. The effects are permanent and less prone to fading, as the ink is embedded in the fabric or substrate rather than simply laying on top like a normal print and won't crack, peel or wash away from the substrate.



MEN'S/UNISEX STYLES



MEN'S SUBLIMATED CLASSIC CREW TEE
BMS203 | XS - XXL
MSRP \$34.85



MEN'S SUBLIMATED TECH TEE
BMS292 | XS - XXL
MSRP \$34.85



MEN'S SUBLIMATED LONG SLEEVE TEE
BMS311 | XS - XXL
MSRP \$38.85



MEN'S SUBLIMATED PRACTICE TEE
BMS206 | S - XXXL
MSRP \$49.85



MEN'S SUBLIMATED CABANA SHIRT
BMS7101 | S - XXXL
MSRP \$58.85



MEN'S HARLEY SUBLIMATED PANT
BMS624 | XXS - XXXL
MSRP \$44.85



ADULT SUBLIMATED PANT
SB20 | XXS - XXXL
MSRP \$44.85



YOUTH SUBLIMATED PANT
BYS624 | YS - YXL
MSRP \$38.85



MEN'S SUBLIMATED BOXER
BMS648 | S - XXL
MSRP \$32.85



SUBLIMATED BUCKET HAT
BUS920 | S/M & L/XL
MSRP \$34.85

WOMEN'S STYLES



WOMEN'S SUBLIMATED V-NECK TEE
BWS220 | XS - XXL
MSRP \$34.85



WOMEN'S SUBLIMATED POM POM JERSEY
BWS314 | XXS - XXL
MSRP \$44.85



WOMEN'S CROPPED SUBLIMATED TEE
BWS204 | XXS - XXL
MSRP \$34.85



WOMEN'S SUBLIMATED TANK DRESS
BWS410 | XS - XXL
MSRP \$38.85



WOMEN'S HALEY SUBLIMATED PANT
BWS620 | XXS - XXL
MSRP \$44.85



WOMEN'S SUBLIMATED LEGGING
BWS632 | XXS - XXL
MSRP \$44.85

YOUTH STYLES



YOUTH SUBLIMATED CREW TEE
BYS292 | YS, YM, YL
MSRP \$32.85



YOUTH SUBLIMATED PRACTICE TEE
BYS206 | YS, YM, YL
MSRP \$44.85

WHY CUSTOM CRAFTED?

- All over printing
- Garments retain smooth hand feel
- Color longevity is higher than other printing methods
- 60 piece minimums

PORT001487_01
SUB05



PORT001487_02
SUB15



PORT001487_04
SUB04



PORT001487_05
SUB15



PORT001487_07
SUB05



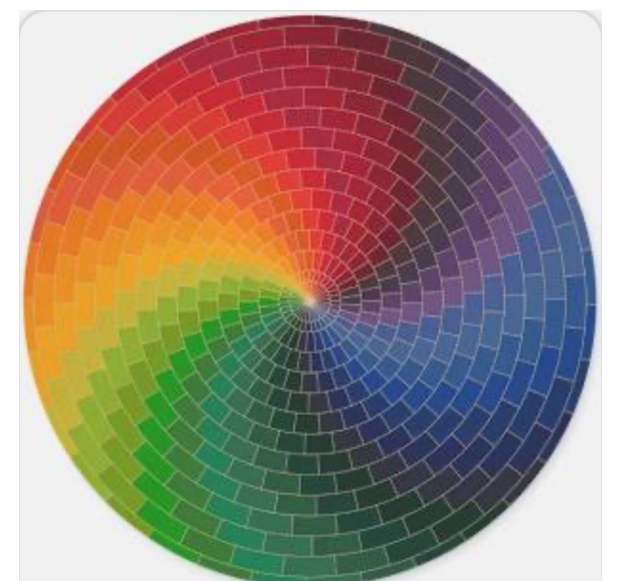
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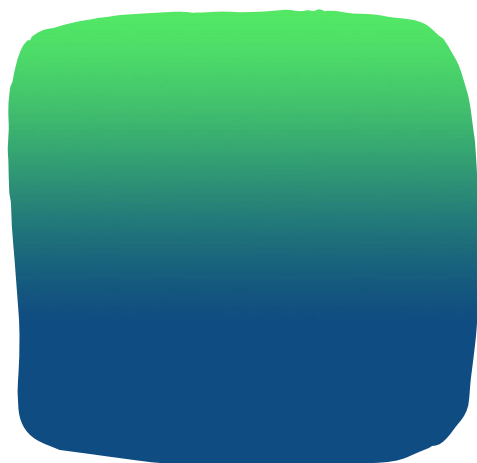
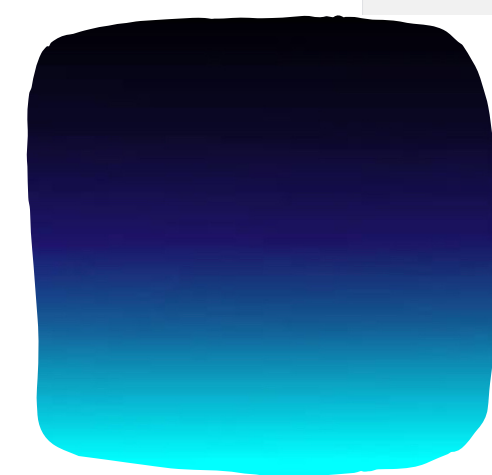
PORT001487_09
SUB48



PORT001487_06
64LTTMO
(DTG PRINT)



*Fabrication is 80% Polyester/20% Cotton for sublimation styles which gives the finished product a vintage-heathered appearance. Colors in production will be slightly muted compared to art approval proof.





DTG

New advances in technology have made it possible to print Direct to Garment (DTG). DTG utilizes a specialized printer allowing an image to be printed directly onto a garment. Since this is a digital process the print is sharper and has a higher resolution than traditional printing methods such as screen printing. However, unlike screen printing, there is no long setup or clean-up process, and DTG has the ability to print lower quantities for minimal cost. Inks are completely safe and dries quickly. The ink will soak into your garment itself and become part of the shirt. That means there's no chance for the graphic to crack, peel, or wash away over time.

SHIRTS MUST CONTAIN AT LEAST 60% COTTON CONTENT FOR DTG PRINTING



FUSION

Fusion Heat Transfer is Boxercraft's newest embellishment technique. Fusion mimics the look and feel of traditional twill applique. No sewing required! This heat transfer technique provides excellent durability and last just as long as screen printed or embroidered decorations.

RECOMMENDED FOR FLEECE HOOD AND CREW



WHY CHOOSE DTG?

- Excellent color reproduction
- Ease of printing detailed colors on dark garments
- Exo-friendly water based inks
- 24 piece minimums

WHY CHOOSE FUSION?

- Offers softer more flexible feel
- Easy reorder process
- Eight templates available
- 72 pc minimums/8 wk turnaround time
- Durable and long lasting

L001 / R001 L / R Chest 3" x 3" S E H D F	F004 Front Center 12" x 12" S D F	L057 / R057 Shoulder Sleeve 3" x 3" S H 2.75" x 2.75" E	L003 Pocket 3" x 3" S H 1.75" x 1.75" E	L055 Above Pocket 3" x 3" S E H	L058 Left Corner Pocket .75" x .75" E *one color micro embroidery	L010 / R010 Lower Shirt Hem 3" x 3" S E H	B013 Back Center Men's: 12" x 12" Women's: 9" x 9" S D	B014 Upper Back Center 3" x 3" S E H
F007 Upper Front 13" x 5" S	F009 Lower Front 13" x 8" S	B015 Upper Back 12" x 3" S	B017 Lower Back 12" x 12" S	B016 Oversized Upper Back 22" x 6" S	L018 / R018 Full Sleeve Men's: 3" x 12" Women's: 3" x 10" S E H	L019 / R019 Cuff 2.5" x 1" E 2.5" x 2.5" H		
L037 / R037 Leg Hem 3" x 3" S E H	F011 Front Waist Band 3" x 1.75" H	B011 Back Waist Band 3" x 1.75" H	F012 Front Bottom Band 3" x 0.75" H	B012 Back Bottom Band 3" x 0.75" H	F004 Front Center 3" x 2" H	B013 Back Center 3" x 2" H		
L023 / R023 Hip 3.5" x 3.5" S 3" x 3" E H	L024 / R024 Thigh 4" x 4" S	L025 / R025 Leg Front 4" x 18" S	L033 / R033 Leg Side 4" x 18" S	L038 / R038 Hem Front 4" x 18" S	L038 / R038 Hem Side 4" x 18" S	L048 / R048 Corner 5" x 5" S 3.5" x 3.5" E		

S Screen Print E Embroidery H Heat Transfer D DTG F Fusion

HEAT TRANSFER

With heat transfer, also known as digital transfer, your custom logo or design is printed onto transfer paper and then ink is thermally transferred from the paper to your fabric using heat and pressure.

FAUX LEATHER PATCH

Laser-etched patches available in a variety of color options with the same consistent, even finish you get with real leather.

Products: Sherpa, Everest, Fleece

Colors: Sandstone/Black, Chocolate/Black, Black/Silver

CAD-CUT PREMIUM PLUS (Soft Feel Vinyl)

Soft hand, high stretch, and matte finish. Popular choice for everyday decoration.

*No small details (trademarks) for small sized graphics.

Products: Most products

Colors: 2 Color Max (limited colors)

CAD-CUT SILICONE DYE-BLOCK (Raised Vinyl)

Rubber-like material that blocks dye migration on heat-sensitive performance fabrics.

*No small details (trademarks) for small sized graphics.

Products: Polyester, Performance Fabrics

Colors: 2 Color Max (limited colors)

CAD-CUT SOFT FLOCK (Premium Vinyl)

Soft and vibrant suede-like vinyl. *No small details (trademarks) for small sized graphics.

Products: Most products

Colors: 2 Color Max (limited colors)

CAD-CUT PREMIUM SUBLIMATED VINYL

Choose from a variety of trendy, customizable printed patterns.

*No small details (trademarks) for small sized graphics.

Products: Most products

Colors: Pattern limited

ULTRACOLOR MAX (Full Color Heat Transfers)

Achieve unlimited colors, extremely fine detail, and an amazing soft feel.

Products: Most products except 10% polyester and poly/spandex

Colors: Unlimited



*Ultracolor Max

SCREENPRINTING

Our traditional screen print techniques offer you the best in high quality prints. We also offer a variety of specialty inks and embellishments to accessorize any design and create the perfect combination.

CLEAR INK

Transparent ink that gives a “wet” look to certain garments. Achieve different tonal colors with same ink, based on garment color.

Products: Cuddle Soft, Dream Fleece, Pom Pom

Colors: Clear

CRYSTALINA (Glitter)

Large sized glitter flakes printed over a design as a separate screen to achieve a more traditional glitter effect. Small details and lettering should be avoided.

Products: Most products

Colors: Any PMS color

HAZE

Clear ink with 10% White ink.

Products: Most products

Colors: Haze

LIQUID METALLIC

Metallic effect with small sized flakes. This creates a “foil” look without being true glitter.

Products: Most products

Colors: Silver and Gold

PUFF INK

Ink that when exposed to the curing process will raise off the garment. Not to be used on smaller logos or logos with intricate detail that may “fill in” during puff activation.

Products: Most products

Colors: Any PMS color

SHIMMER

Metallic ink with medium sized flakes.

Products: Most products

Colors: Silver and Gold

SMOKE

Clear Ink with 10% Black ink.

Products: Most products; recommended for dark garments

Colors: Smoke



*Clear ink